



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4271-027
Job Sheet 166150



Part No: D4271-027

Job Qty: 5 ea

Part Name: End Fitting Assembly Aft Beam



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 12/8/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D SHEET 3 IPP revA 11.07.20 new issue EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	12/7/17	12/7/17	0.00	0.00	Start Up Small Fab		
100	Small Fab	5 pcs	12/8/17	12/8/17	0.00	3.07	Small Fab		<i>[Signature]</i> DAS
110	QC	5 pcs	12/8/17	12/8/17	0.00	0.00	QC5		38
120	Packaging	5 pcs	12/8/17	12/8/17	0.00	0.00	Packaging3	57376	9-89
130	QC21-SA	5 Ea	12/8/17	12/8/17	0.00	0.00	QC21		DAS 21 9-89

NOV 24 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4C13A 5000666	10	80	0	0
	F165742 1x				
	D4148-3 F162832 4x	5	13	0	0
	D4148-5 F158933 5x	5	9	0	0
	D4281-3 F16282 4x	5	18	0	0
	F164274 5x				
	D4419-3 5012967 5x	10	5	0	0
	F158234 12x				
	MS20427M4-20 F118429	5	56	0	0
	F164266 4x				
	MS20615-4M185060553	50	147	0	0
	MS21043-4 FM137371-40	10	874	0	0
	NAS1149C0432R FM134676-15	20	1,164	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S013091



End Fitting Assembly Aft Beam

PART NO: D4271-027

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 11/23/17

Job No: 166150

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com